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BRITISH-AMERICAN TOBACCO COMPANY LIMITED
Liverpool Branch

TO	A.W.G. SMEED ESQ., RESEARCH & DEVELOPMENT ESTABLISHMENT, SOUTHAMPTON.	FROM	J. JONES.
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REF	JJ/MS. <u>PRIVATE & CONFIDENTIAL</u>	DATE	28th July, 1971.
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THREE NUNS' MANUFACTURE

Mr. D.L. Rowatt has asked that you be supplied with samples of the various grades of tobacco used in the manufacture of Three Nuns.

We have accordingly sent to you today, under separate covers:

1 lb Three Nuns Tobacco, comprising:

- 1 x 2 oz rectangular tin.
- 13/14" length of spun "rope";
- Some wrapper leaf strips,
- Some manufactured and imported Perique,
- Some Filler Strips.

The Blend consists of:-

Perique	22%	(1/3rd of which is manufactured Perique)
Filler	31%	
Wrapper	47%	
	<u>100%</u>	

We would advise that the following casings/Flavours are used in this manufacture:-

Casing F 14 - (Manufactured Perique)

Bicara	1 1/2 lbs
Molon	7 lbs
Celando	10 lbs
Water	5 lbs.

23 1/2 lbs per 100lbs dry wt. of strips.

Casing M 4 - (Filler strips)

4 ozs Celando
5 lbs Water
<u>5 1/3 lbs per 100 lbs dry wt. of strips.</u>

*Production
24,000 1/4/71
inc by 20% per annum*

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JJ/MS.

28th July, 1971.

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Flavour 215 (Imported Perique)

1 lb Butite per 100 lbs wet wt. of leaf.

Flavour 208 (Perique and Filler Strips)

$\frac{1}{4}$ fluid oz Haltroner.

$\frac{1}{4}$ pint Butite

$5\frac{1}{2}$ fluid ozs. per 100 lbs dry wt. of all strips, Filler
Wrapper and Perique.

50% of total Flavour 208 is applied to Filler Strips
50% " " " " Blended Perique.

WRAPPER STRIPS ARE NOT FLAVOURED.



(J. JONES).

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